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Related Safe Work Practices	
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## BEFORE

- 1. Read and understand operating instructions. Safety in drilling depends on three factors: the type of bit used; the material to be drilled; and the capabilities of the machine.
- 2. Don the personal protective equipment as noted above to prevent personal injury.
- 3. Inspect the core drill to ensure it is operational. Ensure the following:
  - It is properly lubricated
  - The factory shear pin is installed
  - The drill motor is aligned accurately and held securely. An unstable machine may cause the bit to bind.
- 4. Remove or tie-back any items from your person that may become caught in the rotating drill or spindle, such as: neckties, finger rings, loose clothing, long hair.
- 5. Keep the work area clean, and brush the area where the vacuum pad is to be placed.

## DURING

1. DO NOT force the work.

## AFTER

538-132 Core Drill

Wipe the tool clean with a clean rag. Clean up the drill waste and wipe up any spilled cooling water